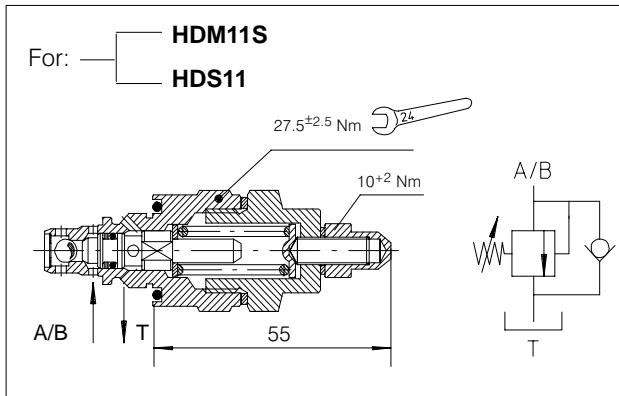
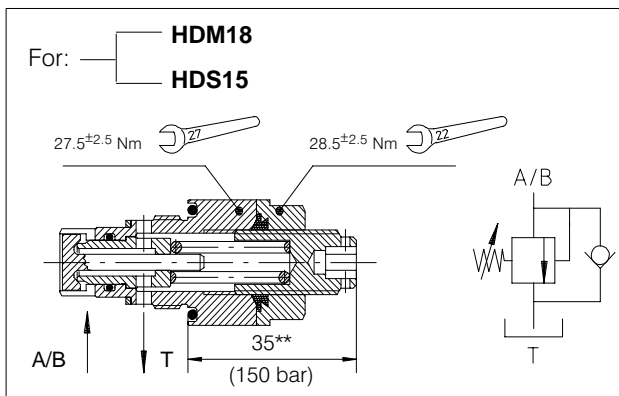


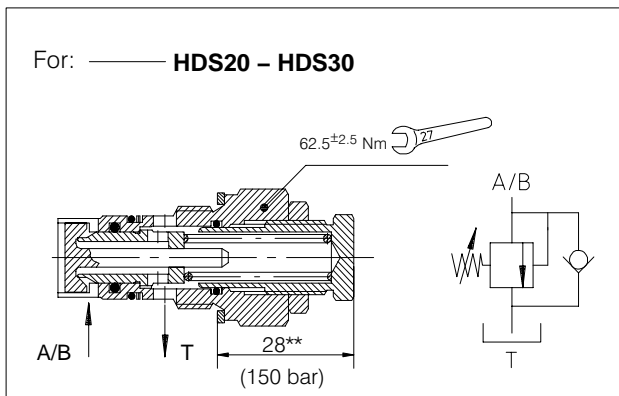
## 1.8 Anti-shock and anti-cavitation valves UC/...



Pressure set range bar (PSI)	Type	Code	Spring code
0 - 30 (0-400)	<b>UC/A02</b> <b>UC/B02</b>	200.7874.0126.0	200.6624.0113.0
31 - 130 (400-1900)	<b>UC/A06*</b> <b>UC/B06</b>	200.7874.0129.0	200.6624.0070.0
131 - 300 (1900-4300)	<b>UC/A15</b> <b>UC/B15</b>	200.7874.0127.0	200.6624.0077.0
<b>VC (plugged valve)</b>		200.7784.0004.0	-



Pressure set range bar (PSI)	Type	Code	Spring code
0 - 130 (0-1900)	<b>UC/A06</b> <b>UC/B06</b>	200.7874.0131.0	200.6624.0115.0
131 - 350 (1900-5000)	<b>UC/A15</b> <b>UC/B15</b>	200.7874.0132.0	200.6624.0116.0
<b>VC (plugged valve)</b>		200.7784.0005.0	-



Pressure set range bar (PSI)	Type	Code	Spring code
0 - 95 (0-1300)	<b>UC/A06</b> <b>UC/B06</b>	200.7874.0136.0	200.6624.0105.0
96 - 210 (1300-3000)	<b>UC/A15</b> <b>UC/B15</b>	200.7874.0138.0	200.6624.0107.0
211 - 350 (3000-5000)	<b>UC/A26</b> <b>UC/B26</b>	200.7874.0137.0	200.6624.0106.0
<b>VC (plugged valve)</b>		200.7784.0007.0	-

Example: UC/B06\* = 60 bar standard set value. Different set values have to be specified at the order. Please pay attention that any increasing/decreasing from 60 bar has to be fixed in step of 10 bar.

\*\* : This length changes as function of the pressure relief valve setting

## 1.9 Tightening torque values

Component description to be assembled	Nm
Position control sleeve screwed to spool	<b>10 + 2</b>
End caps handles (2 X M5 screws for HDM140-HDM11-HDS11)	<b>8 + 2</b>
End caps handles and position control sleeves (2 X M6 screws for HDM18-HDM25-HDS15-HDS20-HDS30)	<b>8 + 2</b>
"HDS07- HDS11" stack (3 X M8 bolt)	<b>16 + 2</b>
"HDS15" stack (3 X M8 bolt)	<b>18 + 2</b>
"HDS20" stack (4 X M8 bolt)	<b>20 + 5</b>
"HDS30" stack (4 X M10 bolt)	<b>25 + 5</b>