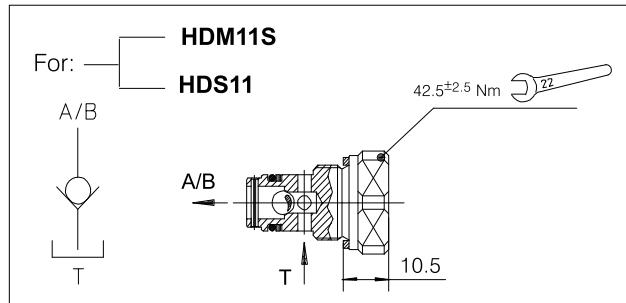
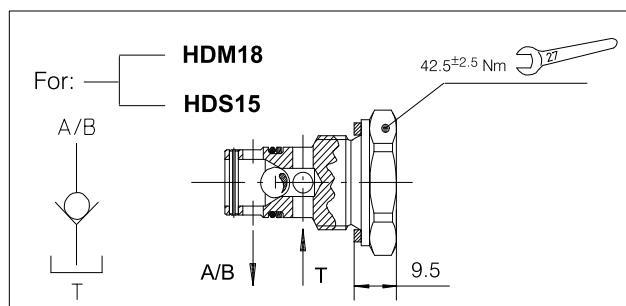


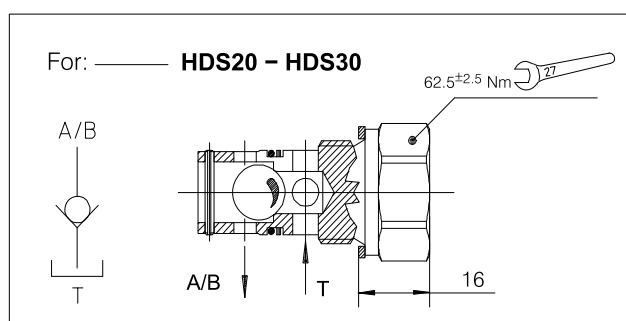
1.6 Anti-cavitation valves C/...



| Type | Code |
|---------------------------|-----------------|
| C/A or C/B | 200.7876.0093.0 |
| VC (plugged valve) | 200.7784.0004.0 |

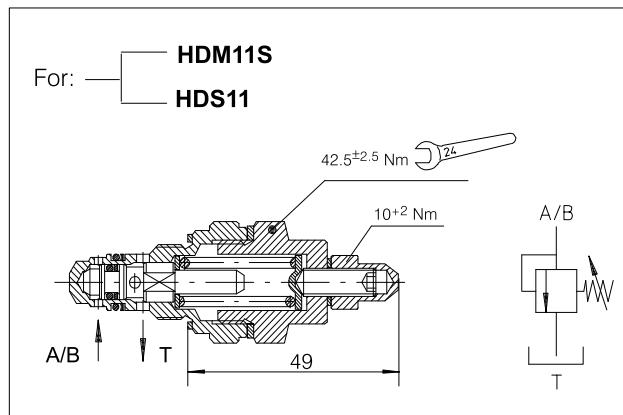


| Type | Code |
|---------------------------|-----------------|
| C/A or C/B | 200.7876.0143.0 |
| VC (plugged valve) | 200.7784.0005.0 |

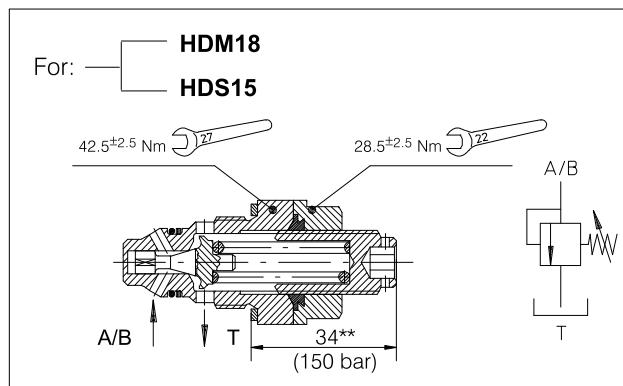


| Type | Code |
|---------------------------|-----------------|
| C/A or C/B | 200.7876.0144.0 |
| VC (plugged valve) | 200.7784.0007.0 |

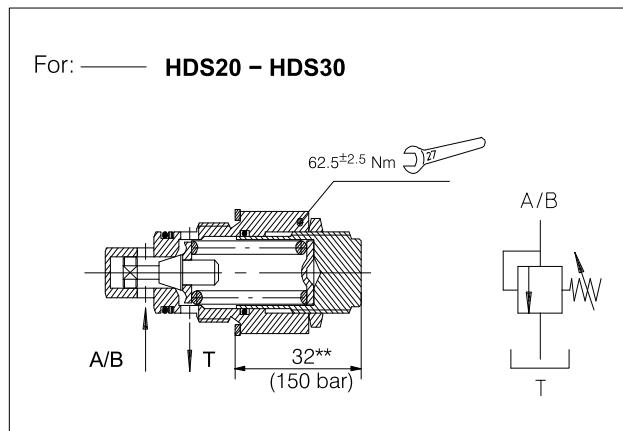
1.7 Anti-shock valves OA/...



| Pressure set range bar (PSI) | Type | Code | Spring code |
|------------------------------|---------------------------------|-----------------|-----------------|
| 0 - 30 (0-400) | OA/A02 OA/B02 | 200.7874.0092.0 | 200.6624.0113.0 |
| 31 - 130 (400-1900) | OA/A06 OA/B06 | 200.7874.0094.0 | 200.6624.0070.0 |
| 131 - 300 (1900-4300) | OA/A15* OA/B15 | 200.7874.0093.0 | 200.6624.0077.0 |
| VC (plugged valve) | 200.7784.0004.0 | | - |



| Pressure set range bar (PSI) | Type | Code | Spring code |
|------------------------------|--------------------------------|-----------------|-----------------|
| 0 - 130 (0-1900) | OA/A06 OA/B06 | 200.7874.0095.0 | 200.6624.0115.0 |
| 131 - 350 (1900-5000) | OA/A15 OA/B15 | 200.7874.0096.0 | 200.6624.0116.0 |
| VC (plugged valve) | 200.7784.0005.0 | | - |

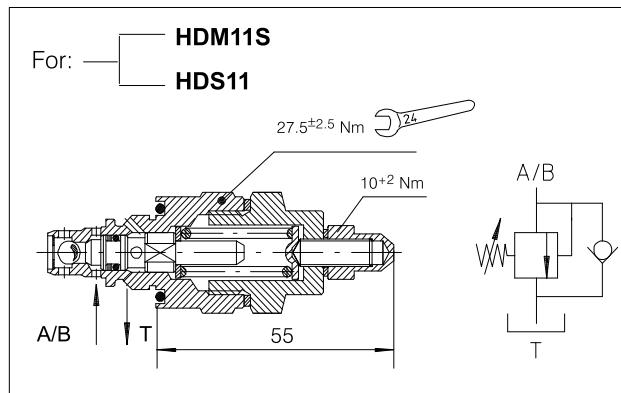


| Pressure set range bar (PSI) | Type | Code | Spring code |
|------------------------------|--------------------------------|-----------------|-----------------|
| 0 - 95 (0-1300) | OA/A06 OA/B06 | 200.7874.0108.0 | 200.6624.0145.0 |
| 96 - 210 (1300-3000) | OA/A15 OA/B15 | 200.7874.0113.0 | 200.6624.0148.0 |
| 211 - 350 (3000-5000) | OA/A26 OA/B26 | 200.7874.0110.0 | 200.6624.0146.0 |
| VC (plugged valve) | 200.7784.0007.0 | | - |

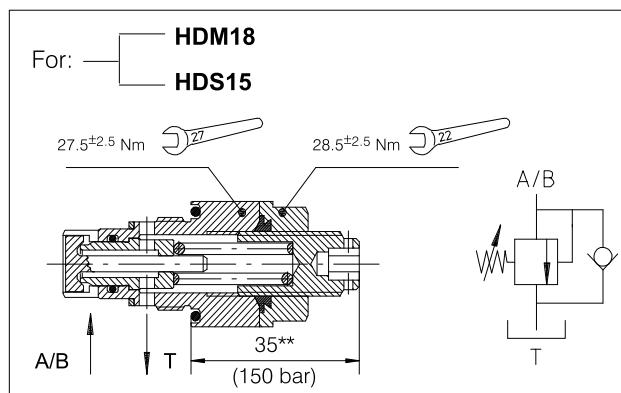
Example : OA/A15** = 150 bar standard set value. Different set values have to be specified at the order. Please pay attention that any increasing/decreasing from 150 bar has to be fixed in step of 10 bar.

** : This length changes as function of the pressure relief valve setting

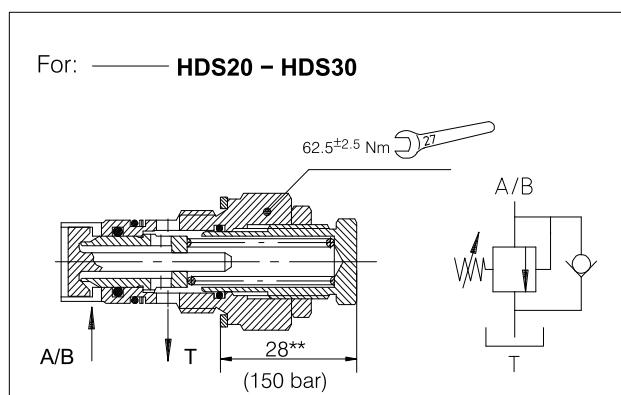
**1.8 Anti-shock and anti-cavitation valves
UC/...**



| Pressure set range bar (PSI) | Type | Code | Spring code |
|------------------------------|---------------------------------|-----------------|-----------------|
| 0 - 30 (0-400) | UC/A02 UC/B02 | 200.7874.0126.0 | 200.6624.0113.0 |
| 31 - 130 (400-1900) | UC/A06* UC/B06 | 200.7874.0129.0 | 200.6624.0070.0 |
| 131 - 300 (1900-4300) | UC/A15 UC/B15 | 200.7874.0127.0 | 200.6624.0077.0 |
| VC (plugged valve) | | 200.7784.0004.0 | - |



| Pressure set range bar (PSI) | Type | Code | Spring code |
|------------------------------|--------------------------------|-----------------|-----------------|
| 0 - 130 (0-1900) | UC/A06 UC/B06 | 200.7874.0131.0 | 200.6624.0115.0 |
| 131 - 350 (1900-5000) | UC/A15 UC/B15 | 200.7874.0132.0 | 200.6624.0116.0 |
| VC (plugged valve) | | 200.7784.0005.0 | - |



| Pressure set range bar (PSI) | Type | Code | Spring code |
|------------------------------|--------------------------------|-----------------|-----------------|
| 0 - 95 (0-1300) | UC/A06 UC/B06 | 200.7874.0136.0 | 200.6624.0105.0 |
| 96 - 210 (1300-3000) | UC/A15 UC/B15 | 200.7874.0138.0 | 200.6624.0107.0 |
| 211 - 350 (3000-5000) | UC/A26 UC/B26 | 200.7874.0137.0 | 200.6624.0106.0 |
| VC (plugged valve) | | 200.7784.0007.0 | - |

Example: UC/B06*= 60 bar standard set value. Different set values have to be specified at the order. Please pay attention that any increasing/decreasing from 60 bar has to be fixed in step of 10 bar.

** : This length changes as function of the pressure relief valve setting

1.9 Tightening torque values

| Component description to be assembled | Nm |
|---|---------------|
| Position control sleeve screwed to spool | 10 + 2 |
| End caps handles (2 X M5 screws for HDM140-HDM11-HDS11) | 8 + 2 |
| End caps handles and position control sleeves (2 X M6 screws for HDM18-HDM25-HDS15-HDS20-HDS30) | 8 + 2 |
| "HDS07- HDS11" stack (3 X M8 bolt) | 16 + 2 |
| "HDS15" stack (3 X M8 bolt) | 18 + 2 |
| "HDS20" stack (4 X M8 bolt) | 20 + 5 |
| "HDS30" stack (4 X M10 bolt) | 25 + 5 |